

MR-J4

Servo and Motion Control

Innovative Servo Technology

for improved safety, productivity and energy efficiency



Single, dual and triple-axis amplifiers for improved economy, energy efficiency and cabinet space



Operation of rotary motors, linear motors and direct drive motors with a single unit



Safety at all times – STO (Safe Torque Off) and SS1 (Safe Stop 1) in accordance with EN 61800-5-2. SS2/SOS/SLS/SBC and SSM options available

Safe, user-friendly and energy-efficient



Feed equipment is one of the servo's many applications.

The MELSERVO MR-J4 series of servo amplifiers and the associated positioning units, motion modules and high-end motion control systems from Mitsubishi Electric enable machine builders and end customers to increase production safety and improve productivity. The MR-J4 amplifier range with its high performance potential and wide-ranging functionality scores in all areas thanks to simple operation and commissioning. The MR-J4 is of particular interest for manufacturers of packaging machines, traversing tables and handling systems.

Innovative and powerful

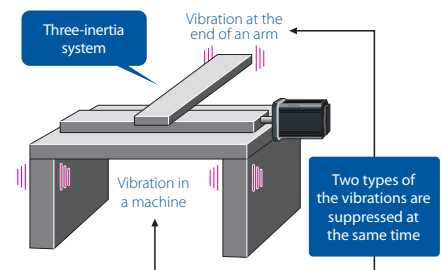
The MR-J4 amplifier series has been developed for the automation requirements of tomorrow. Mitsubishi Electric has incorporated numerous innovative and user-friendly functions to minimise the time-consuming and elaborate matching of mechanical and electronic systems.

The system tunes itself quickly and easily thanks to "Realtime Auto Tuning" and "Vibration suppression control". These functions are available both at start-up and during operation and thus reduce commissioning and parameterisation times.

The amplifiers also feature a "Life Diagnosis Function". This function checks the state and quality of the installed components, such as capacitors and relays, over the whole life cycle, and informs the user and operator of any abnormalities. This virtually eliminates failures and machine downtime.

Mechanical system characteristics are also monitored, and undesirable vibration and friction are checked and directly suppressed, thus preventing system resonance. This function not only damps drive train vibrations but also oscillations at the end of a tool arm.

The absolute encoder which is fitted as standard has a resolution of 22 bits. This corresponds to more than 4 million pulses/revolution. The result is excellent true-running characteristics and a maximum positioning accuracy and processing speed which more than satisfy the performance requirements of modern high-end machines.



Automatic vibration suppression

Economic

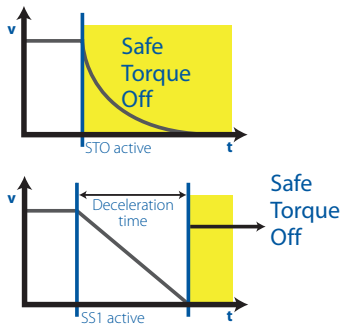
Alongside the standard MR-J4-A version (analogue/digital/pulse train) and the MR-J4-B version (SSCNETIII/H Motion network), with the MR-J4 series, Mitsubishi Electric is for the first time offering two additional versions for the operation of two or three servo motors. The dual and triplex-axis amplifiers (MR-J4W2B and MR-J4W3B) are accordingly more compact and more efficient than three single amplifiers. As a result, the machine builder not only saves space in the electrical cabinet, but also valuable energy and at the same time reduces CO2 emissions.

Safety is top priority

The designers of the MR-J4 series also had the user and the future in their sights when it came to safety and safety functions. As standard, the amplifiers feature STO (Safe Torque Off) and SS1 (Safe Stop 1) safety functions in accordance with EN 61800-5-2. This achieves safety level SIL according to EN 62061 and PLd according to EN 13849-1. In conjunction with a Mitsubishi Electric motion controller, the MR-J4 series can be expanded by the addition of other EN 61800-5-2 safety functions such as SS2, SOS, SLS, SBC and SSM.

Flexible motor selection

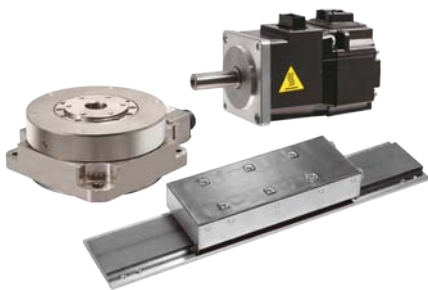
Another highlight of functionality and flexibility is the possibility of connecting differ-



Safe motor control even in emergencies

ent motors to the MR-J4 amplifier. The servo amplifier can be conveniently and easily used with rotary motors, linear motors and also direct drive motors.

Five series of rotary motors are available, covering the range from small to medium power and speeds from 2000–6000 rpm. Individual series are distinguished by particularly small moments of inertia or a particularly low-profile design. All motors have



Large choice of different servo motors

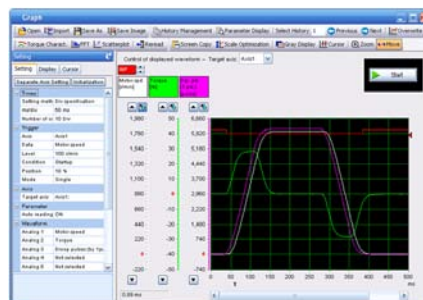
protection class IP65 or IP67 (protected against dust and spray water) and are therefore suitable even for the toughest industrial environments. Output powers range from 50–750 W for the HG-KR/MR series, 1–5 kW for the HG-RR series, 0.5–7 kW for the HG-SR series and 0.5–22 kW for the HG-JR series.

Linear motors are available in four ranges: with core (LM-H3 series), without core (LM-U2 series), core with liquid or self-cooling (LM-F series), and core with magnetic counter-force (LM-K2 series). A number of serial interfaces for linear encoders including the A/B/Z phase encoder with differential output are supported. The maximum speed is up to 3 m/s and the thrust between 50–6000 N depending on the model range.

Special features of the direct drive motors of the TM-RFM series include high torque density and extremely uniform rotation for direct connection to the mechanical equipment, thus obviating the need for a gearbox. The standard design with high-resolution 20-bit encoder (1,048,576 pulses/rev) enables the utmost machine precision to be achieved. The motors are available with four outside diameters and cover a torque range from 2–240 Nm.

User-friendly software

The MR Configurator2 programming tool allows convenient commissioning and diagnostics. Calibration, monitoring, diagnostics, reading and writing of parameters and test operation can be carried out easily on a standard PC. MR Configurator2 ensures a stable machine system, optimum control and short set-up times. Even less experienced users can set up an MR-J4 servo system quickly and precisely thanks to the wide range of automatic adjustment aids.



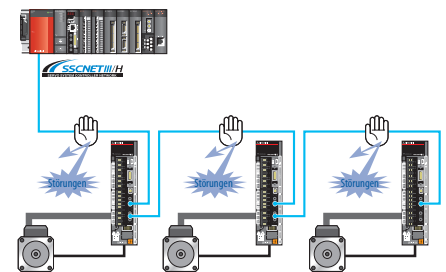
Monitoring and testing with the online diagnostics

High-speed motion on the network

As well as conventional positioning by means of pulse trains, the MR-J4 series also features the SSCNETIII/H high-speed motion network. SSCNETIII/H enables a data transfer rate of 150 Mbit/s and a bus cycle time of only 0.22 ms. The purely optical network uses optical cables which prevent electromagnetic interference and thus ensure maximum performance, precision, reliability and immunity to interference.

There is no complicated wiring thanks to a simple connection system. The system is “Plug & Play” and therefore reduces the amount of wiring and possible wiring errors.

The SSCNETIII/H achieves fully synchronised communication. Most notably, this has technical advantages in printing machines and food-processing machines which require synchronous accuracy.



Reduction of interference by the SSCNETIII/H optical network

Specifications

Servo amplifier MR-J4-A/B (200 V type)	10A/B (-RJ)	20A/B (-RJ)	40A/B (-RJ)	60A/B (-RJ)	70A/B (-RJ)	100A/B (-RJ)	200A/B (-RJ)	350A/B (-RJ)	500A/B (-RJ)	700A/B (-RJ)	11KA/B (-RJ)	15KA/B (-RJ)	22KA/B (-RJ)
Capacity range [kW]	0.1	0.2	0.4	0.6	0.75	1	2	3.5	5	7	11	15	22
Power supply	voltage/frequency	3-phase or 1-phase 200–240 V AC, 50 Hz/60 Hz						3-phase 200–240 V AC, 50 Hz/60 Hz					
	rated current [A]	0.9	1.5	2.6	3.2	3.8	5.0	10.5	16.0	21.7	28.9	46.0	64.0

Servo amplifier MR-J4-A/B (400 V type)	60A4/B4 (-RJ)	100A4/B4 (-RJ)	200A4/B4 (-RJ)	350A4/B4 (-RJ)	500A4/B4 (-RJ)	700A4/B4 (-RJ)	11KA4/B4 (-RJ)	15KA4/B4 (-RJ)	22KA4/B4 (-RJ)
Capacity range [kW]	0.6	1	2	3.5	5	7	11	15	22
Power supply	voltage/frequency	3-phase 380–480 V AC, 50 Hz/60 Hz							
	rated current [A]	1.4	2.5	5.1	7.9	10.8	14.4	23.1	31.8

Servo amplifier MR-J4-W2-B/W3-B	W2-22B	W2-44B	W2-77B	W2-1010B	W3-222B	W3-444B
Capacity range [kW]	0.2	0.4	0.75	1	0.2	0.4
Number of axes	2 axes			3 axes		
Power supply	voltage/frequency	1-phase or 3-phase 200–240 V AC, 50 Hz/60 Hz		3-phase 200–240 V AC, 50 Hz/60 Hz	1-phase or 3-phase 200–240 V AC, 50 Hz/60 Hz	
	rated current per axis [A]	1.5	2.8	5.8	6.0	1.5

General data	
Control system	Sinusoidal PWM control/current control system
Control functions	Positioning/Speed/Torque
Control connections	(A) Analogue/Pulse train/9 digital inputs/6 digital outputs, (B) SSCNETIII/H/3 digital inputs, 3 digital outputs
Interfaces	USB, RS485, RS422
Protective functions	Overcurrent shutdown, regeneration overvoltage shutdown, overload shutdown (electronic thermal), servomotor overheat protection, encoder fault protection, regeneration fault protection, undervoltage / sudden power outage protection, excess error protection
Protection	Self-cooling, open (IP20); Fan cooling, open (IP20)
Ambient temperature	Operation: 0–55 °C (no freezing); Storage: –20–65 °C (no freezing)
Ambient humidity	Operation, storage: 90 % RH max. (no condensation)
Others	Elevation: 1000 m or less above sea level; Oscillation: 5.9 m/s ² (0.6 G) max.

European Offices

Mitsubishi Electric Europe B.V. Gothaer Straße 8 D-40880 Ratingen Phone: +49 (0)2102 / 486-0	Germany	Mitsubishi Electric Europe B.V. 52, bld. 3 Kosmodamianskaya nab 8 floor RU-115054 Moscow Phone: +7 495 / 721 2070	Russia
Mitsubishi Electric Europe B.V. Radlická 751/13e Avenir Business Park CZ-158 00 Praha 5 Phone: +420 251 551 470	Czech Rep.	Mitsubishi Electric Europe B.V. Carretera de Rubí 76-80 Apdo. 420 E-08190 Sant Cugat del Valles (Barcelona) Phone: +34 (0) 93 / 5653131	Spain
Mitsubishi Electric Europe B.V. 25, Boulevard des Bouvets F-92741 Nanterre Cedex Phone: +33 (0)1 / 55 68 55 68	France	Mitsubishi Electric Scandinavia Fjellveggen 8 SE-22736 Lund Phone: +46 (0) 8 625 10 00	Sweden
Mitsubishi Electric Europe B.V. Viale Collei 7 Palazzo Sirio I-20864 Agrate Brianza (MB) Phone: +39 039 / 60 53 1	Italy	Mitsubishi Electric Türkiye Şerifali Mahallesi Nutuk Sokak No:5 TR-34775 Ümraniye-İSTANBUL Phone: +90 (0)216 / 526 39 90	Turkey
Mitsubishi Electric Europe B.V. Westgate Business Park, Ballymount IRL-Dublin 24 Phone: +353 (0)1 4198800	Ireland	Mitsubishi Electric Europe B.V. Travellers Lane UK-Hatfield, Herts. AL10 8XB Phone: +44 (0)1707 / 28 87 80	UK
Mitsubishi Electric Europe B.V. ul. Krakowska 50 PL-32-083 Balice Phone: +48 (0) 12 630 47 00	Poland	Mitsubishi Electric Europe B.V. Dubai Silicon Oasis United Arab Emirates - Dubai Phone: +971 4 3724716	UAE

Representatives

GEVA Wiener Straße 89 A-2500 Baden Phone: +43 (0)2252 / 85 55 20	Austria	Beijer Electronics A/S Lykkegardsvej 17 DK-4000 Roskilde Phone: +45 (0)46 / 75 76 66	Denmark	Beijer Electronics SIA Rītausmas iela 23 LV-1058 Rīga Phone: +371 (0)6 / 784 2280	Latvia	Sirius Trading & Services Aleea Lacul Morii Nr. 3 RO-060841 Bucuresti, Sector 6 Phone: +40 (0)21 / 430 40 06	Romania	I.C. SYSTEMS Ltd. 23 Al-Saad-Al-Alee St. EG-Sarayut, Maadi, Cairo Phone: +20 (0) 2 / 235 98 548	Egypt
OOO TECHNIKON Prospect Nezavisimosti 177-9 BY-220125 Minsk Phone: +375 (0)17 / 393 1177	Belarus	HANS FOLSGAARD A/S Theligaards Torv 1 DK-4600 Køge Phone: +45 4320 8600	Denmark	Beijer Electronics UAB Goštautu g. 3 LT-48324 Kaunas Phone: +370 37 262707	Lithuania	INEA SR Izletnieku 10 SER-113000 Smederevo Phone: +381 (0)26 / 615 401	Serbia	SHERF Motion Techn. Ltd. Rehov Hamerkava 19 IL-58851 Holon Phone: +972 (0)3 / 559 54 62	Israel
ESCO DRIVES Culliganlaan 3 BE-1831 Diegem Phone: +46 (0) 2 / 717 64 60	Belgium	Beijer Electronics Eesti OÜ Pärnu mnt.160i EE-11317 Tallinn Phone: +372 (0)6 / 51 81 40	Estonia	ALFATRADE Ltd. 99, Paola Hill Malta-Paola PLA 1702 Phone: +356 (0)21 / 697 816	Malta	SIMAP SK Jána Derku 1671 SK-911 01 Trenčín Phone: +421 (0)32 743 0472	Slovakia	CEG LIBAN Cebaco Center/Block A Autostrade DORA Lebanon-Beirut Phone: +961 (0)1 / 240 445	Lebanon
KONING & HARTMAN B.V. Woluwelaan 31 BE-1800 Woorde Phone: +32 (0)2 / 257 02 40	Belgium	Beijer Electronics OY Vanha Nurmijärventie 62 FIN-01670 Vantaa Phone: +358 (0)207 / 463 500	Finland	INTEHISIS SRL bld. Traian 23/1 MD-2060 Kishinev Phone: +373 (0)22 / 66 4242	Moldova	INEA RBT d.o.o. Stegne 11 SI-1000 Ljubljana Phone: +386 (0)11 / 513 8116	Slovenia	ADROIT TECHNOLOGIES 20 Waterford Office Park 189 Witkoppen Road ZA-Fourways Phone: +27 (0)11 / 658 8100	South Africa
INEA RBT d.o.o. Stegne 11 SI-1000 Ljubljana Phone: +386 (0)11 / 513 8116	Bosnia and Herzeg.	PROVENDOR OY Teljänkatu 8 A3 FIN-28130 Pori Phone: +358 (0)2 / 522 3300	Finland	HIFLEX AUTOM. B.V. Wolwevestaat 22 NL-2984 CD Ridderkerk Phone: +31 (0)180 / 46 60 04	Netherlands	Beijer Electronics Automation AB Box 426 SE-20124 Malmö Phone: +46 (0)40 / 35 86 00	Sweden		
AKHNATON 4, Andrei Lipachev Blvd., PO Box 21 BG-1756 Sofia Phone: +359 (0)2 / 817 6000	Bulgaria	UTECO A.B.E.E. 5, Mavrogenou Str. GR-18542 Piraeus Phone: +359 (0)211 / 1206-900	Greece	KONING & HARTMAN B.V. Haarlerbergweg 21-23 NL-1101 CH Amsterdam Phone: +31 (0)20 / 587 76 00	Netherlands	OMNI RAY AG Im Schörlis CH-8600 Dübendorf Phone: +41 (0)44 / 802 28 80	Switzerland		
INEA CR Lorsinjska 4 a HR-10000 Zagreb Phone: +385 (0)1 / 36 940 - 017 - 02 / -03	Croatia	MELTRADE Kft. Fertő utca 14, HU-1107 Budapest Phone: +36 (0)1 / 431-9726	Hungary	Beijer Electronics AS Postboks 487 NO-3002 Drammen Phone: +47 (0)32 / 24 30 00	Norway	OOO "CSC-AUTOMATION" 4-B, M. Raskovoy St. UA-02660 Kiev Phone: +380 (0)44 / 494 33 44	Ukraine		
AutoCont C.S. S.R.O. Kafkova 1853/3 CZ-702 00 Ostrava 2 Phone: +420 595 691 150	Czech Republic	TOO Kazpromavtomatika Ul. Zhambyla 28 KAZ-100017 Karaganda Phone: +7 7212 / 50 10 00	Kazakhstan	Fonseca S.A. R. João Francisco do Casal 87/89 PT-3801-997 Aveiro, Esqueira Phone: +351 (0)234 / 303 900	Portugal				



Mitsubishi Electric Europe B.V. / FA - European Business Group / Gothaer Straße 8 / D-40880 Ratingen / Germany / Tel.: +49(0)2102-4860 / Fax: +49(0)2102-4861120 / info@mitsubishi-automation.com / https://eu3a.mitsubishielectric.com

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